

Work Order ID 164774

Friday, July 28, 2017 2:39:43 PM

Still Aug 4

164774

Page 1

Item ID: D4964-043 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mid Step Leg Assembly
 Start Date: 7/28/2017 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 8/2/2017 Req'd Qty: 2.00 *2* Customer:

Reference: W
 Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D4964	A	✓							
100			0.00						
100		Small Fab							
Small Fab		Memo	0.50						
Small Fab		Assemble as per Dwg D4964							
110			0.00						
110		QC5- Inspect part completeness to step on W/O							
QC		Memo	0.04						
Quality Control									
120			0.00						
120		White Gloss(Ref:4.3,5.1) per OSI005 4.3-Alum							
Powdercoat		Memo	0.69						
Powder Coating		START TIME: 1:00							
		OVEN TEMPERATURE: 800°							
		FINISH TIME: 1:30							

Work Order ID 164774

164774

Page 2

Friday, July 28, 2017 2:39:43 PM

Item ID: D4964-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mid Step Leg Assembly
 Start Date: 7/28/2017 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 8/2/2017 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC3- Inspect Part Finish	0.00							
130						2			DAS 38 AUG 02 2017
QC	Memo	0.02							
Quality Control									
140	Identify as per dwg & Stock Location: Step 6	0.00							
140						2			DAS 6 9-89 AUG 03 2017
Packaging	Memo	0.02							
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									17/8/3 J
QC	Memo	0.20							
Quality Control									

DAS
21
9-89
AUG 03 2017

Picklist Print

Friday, July 28, 2017 2:39:40 PM

Page 1

Work Order ID: 164774

164774

Parent Item: D4964-043

D4964-043

Parent Item Name: Mid Step Leg Assembly

Start Date: 7/28/2017

Required Date: 8/2/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.11.05 NEW ISSUE DD VERF:JFS IPP
REV:B 14.01.10 AS PER DWG REV.A DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4964-1 *D4964-1* Step Leg		Manufactured	No			100	Each	2.0000	2	4		17/08/02	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA	132122			2	D 164775		2		
								2			2		
D4965-3 *D4965-3* Step Spacer		Manufactured	No			100	Each	1.0000	1	2		17/08/01	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA	131225			1					
								1					
D4965-7 *D4965-7* Step Spacer		Manufactured	No			100	Each	11.0000	2	4		17/08/01	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA	116188			11					
					148834			1					
								10					
MS20470AD4-5 *MS20470AD4-5* RIVET, UNIVERSAL HEAD		Purchased	No			100	Each	1,416.000	24	48		17/08/02	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA	m136851			704					
								704					
				ST310				712					
					m136851			712					

138072
48x